

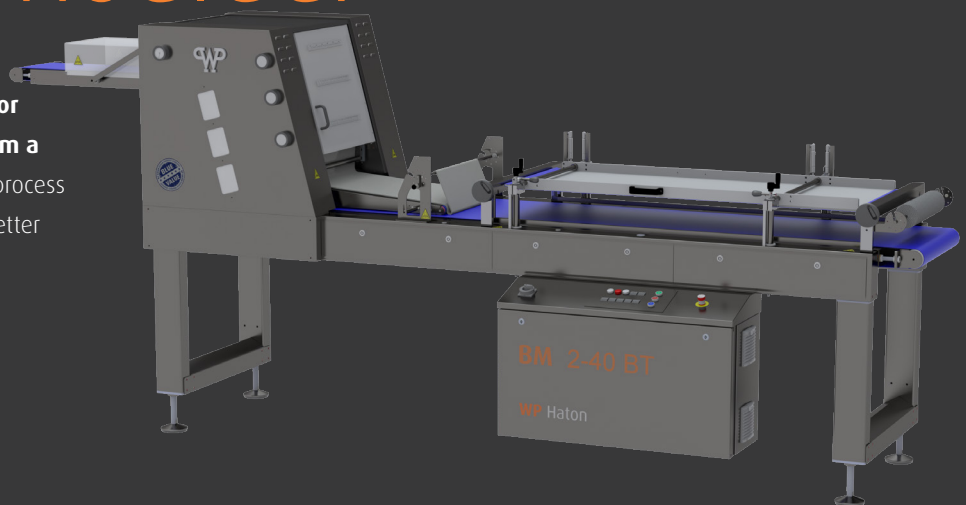


LONG
MOULDERS



BM 2-40 Industrial Moulder

The BM 2-40 is an industrial long moulder for both pan and hearth bread types, made from a wide variety of dough. The gradual sheeting process ensures more curling of the dough pieces and better crumb structure of the bread.





WP Haton the leading brand in dough processing since 1949

WP Haton produces the most advanced and best bread make-up machines in the world contributing to high weight accuracy, excellent structure and most friendly and careful handling of the dough without compromising on high speed, consistency and constant quality on every piece of the dough piece produced.

- Automated dough processing systems for virtually all types of bread
- Tailormade line concepts in dough processing equipment
- Unique system of modularization
- BreadLab: the experience center where bakers from all over the world can test our equipment with their own ingredients

BM 2-40 Industrial Moulder

Highlights

- Visual control of sheeting process by side windows
- Two pairs of rollers with own drive for progressive sheeting
- Air drying device on the rollers to avoid sticking of the dough
- Scrapers on the sheeting rollers for continuous cleaning
- Separate curling belt and sheeting belt for an optimal synchronisation and a longer sheeting time
- Hinged pressure board for fast cleaning and accessibility



BM 2-40

The BM 2-40 is an industrial long moulder for pan and hearth bread, suitable for wheat dough and mixed wheat/rye dough. The curling belt and sheeting belt are separated for optimized roller speed and sheeting time. Additionally, the opening between the sheeting rollers as well as pressure board and side guides can be easily adjusted for dough friendly handling of different dough types to get the best end result.

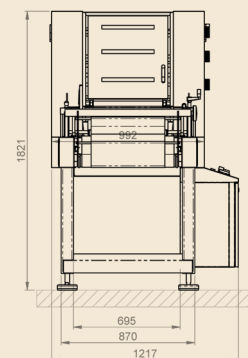
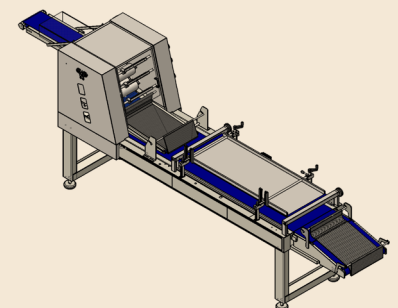
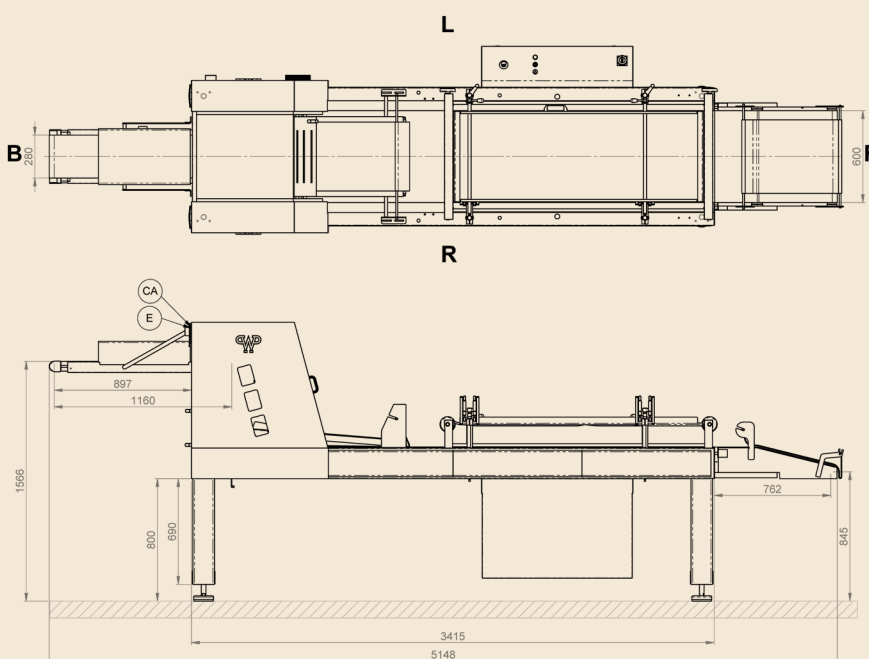
Specifications

- Infeed conveyor with adjustable pressure roller and centring rollers
- Two sets of sheeting rollers, opening sheeting rollers adjustable
- Rollers equipped with hinged Teflon coated scrapers
- Drying device on all sheeting rollers
- Separate curling belt, adjustable in speed
- Adjustable stainless steel curling net on curling belt
- Pressure board adjustable in height, with adjustable, Teflon coated side guides
- Moulding bridge stainless steel, glass bead blasted with separate belt drive



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Technical drawing



BM 2-40 Measurements

TYPE	WEIGHT RANGE	CAPACITY	DIMENSIONS*
BM 2-40 execution: - Standard execution - Extended execution with 2 pressure boards - Extended execution with 1 pressure board and 1 driven top moulding belt	200 - 1100 gr	< 3000 pcs/h	Length 5850 mm
			Width 900 mm
			Height 1945 mm
			* Standard BM 2-40 version

Options

- Air on separate curling belt
- Driven top moulding belt running against dough flow
- Flour duster with own drive and photocell for dough detection
- Twister
- Panning conveyor with magnetic pan-indexing system, inclusive PLC, touch screen and air conditioning
- Customer specific Blue Box

WP HATON BV

Industrieterrein 13, 5981 NK Panningen, The Netherlands

Phone: +31 77307-1860, E-mail: info@wp-haton.com

www.wp-haton.com